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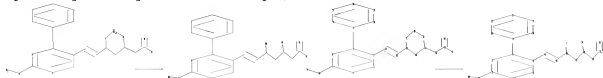
chain nodes :
 25 26 27 28 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54
ring nodes :
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 29 30
 31 32 33 34
chain bonds :
 1-13 2-27 5-25 7-19 8-44 11-26 25-39 26-40 27-28 28-29 31-38 38-41 41-42 41-43
 44-45 45-46 46-47 46-53 47-48 48-49 48-54 49-50 50-51 50-52
ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 7-8 7-12 8-9 9-10 10-11 11-12 13-14 13-18 14-15 15-16
 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24 29-30 29-32 30-31 31-33 32-34
 33-34
exact/norm bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-25 7-8 7-12 8-9 9-10 10-11 11-12 11-26 25-39 26-40
 27-28 29-30 29-32 30-31 31-33 32-34 33-34 41-42 41-43 44-45 46-47 46-53 47-48
 48-54 50-51 50-52
exact bonds :
 1-13 2-27 7-19 8-44 28-29 31-38 38-41 45-46 48-49 49-50
normalized bonds :
 13-14 13-18 14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24
isolated ring systems :
  containing 1 : 7 : 13 : 19 : 29 :

Match level :
 1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 20:Atom 21:Atom
 22:Atom 23:Atom 24:Atom 25:CLASS 26:CLASS 27:CLASS 28:CLASS 29:Atom 30:Atom 31:Atom
 32:Atom 33:Atom 34:Atom 38:CLASS 39:CLASS 40:CLASS 41:CLASS 42:CLASS 43:CLASS 44:CLASS
 45:CLASS 46:CLASS 47:CLASS 48:CLASS 49:CLASS 50:CLASS 51:CLASS 52:CLASS 53:CLASS
 54:CLASS
fragments assigned product role:
  containing 7
fragments assigned reactant/reagent role:
  containing 1

```

=&gt;

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```

chain nodes :
25 26 27 28 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54
ring nodes :
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23
24 29 30 31 32 33 34
chain bonds :
1-13 2-27 5-25 7-19 8-44 11-26 25-39 26-40 27-28 28-29 31-38 38-41
41-42 41-43 44-45 45-46 46-47 46-53 47-48 48-49 48-54 49-50 50-51 50-52
ring bonds :
1-2 1-6 2-3 3-4 4-5 5-6 7-8 7-12 8-9 9-10 10-11 11-12 13-14 13-18
14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24 29-30 29-32
30-31 31-33 32-34 33-34
exact/norm bonds :
5-25 11-26 25-39 26-40 32-34 33-34 41-42 41-43 46-53 48-54 50-51 50-52
exact bonds :
1-13 2-27 7-19 8-44 27-28 28-29 29-30 29-32 30-31 31-33 31-38 38-41
44-45 45-46 46-47 47-48 48-49 49-50
normalized bonds :
1-2 1-6 2-3 3-4 4-5 5-6 7-8 7-12 8-9 9-10 10-11 11-12 13-14 13-18
14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24
isolated ring systems :
containing 1 : 7 : 13 : 19 : 29 :
```

```

Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom
11:Atom 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom
20:Atom 21:Atom 22:Atom 23:Atom 24:Atom 25:CLASS 26:CLASS 27:CLASS 28:CLASS
29:Atom 30:Atom 31:Atom 32:Atom 33:Atom 34:Atom 38:CLASS 39:CLASS 40:CLASS
41:CLASS 42:CLASS 43:CLASS 44:CLASS 45:CLASS 46:CLASS 47:CLASS 48:CLASS
49:CLASS 50:CLASS 51:CLASS 52:CLASS 53:CLASS 54:CLASS
fragments assigned product role:
containing 7
fragments assigned reactant/reagent role:
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containing 1

L1 STRUCTURE UPLOADED

=> d l1

L1 HAS NO ANSWERS

L1 STR

\*\*\* STRUCTURE DIAGRAM IS NOT AVAILABLE \*\*\*

Structure attributes must be viewed using STN Express query preparation.

=> s l1 sss sam

SAMPLE SEARCH INITIATED 09:31:00 FILE 'CASREACT'

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100.0% DONE 0 VERIFIED 0 HIT RXNS 0 DOCS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE \*\*COMPLETE\*\*

BATCH \*\*COMPLETE\*\*

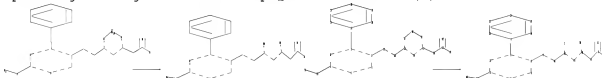
PROJECTED VERIFICATIONS: 0 TO 0

PROJECTED ANSWERS: 0 TO 0

L2 0 SEA SSS SAM L1 ( 0 REACTIONS)

=>

Uploading C:\Program Files\Stnexp\Queries\10576774 (a).str



chain nodes :

25 26 27 28 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54

ring nodes :

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23

24 29 30 31 32 33 34

```

chain bonds :
1-13 2-27 5-25 7-19 8-44 11-26 25-39 26-40 27-28 28-29 31-38 38-41
41-42 41-43 44-45 45-46 46-47 46-53 47-48 48-49 48-54 49-50 50-51 50-52
ring bonds :
1-2 1-6 2-3 3-4 4-5 5-6 7-8 7-12 8-9 9-10 10-11 11-12 13-14 13-18
14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24 29-30 29-32
30-31 31-33 32-34 33-34
exact/norm bonds :
1-2 1-6 2-3 3-4 4-5 5-6 5-25 7-8 7-12 8-9 9-10 10-11 11-12 11-26
25-39 26-40 27-28 29-30 29-32 30-31 31-33 32-34 33-34 41-42 41-43 44-45
46-47 46-53 47-48 48-54 50-51 50-52
exact bonds :
1-13 2-27 7-19 8-44 28-29 31-38 38-41 45-46 48-49 49-50
normalized bonds :
13-14 13-18 14-15 15-16 16-17 17-18 19-20 19-24 20-21 21-22 22-23 23-24
isolated ring systems :
containing 1 : 7 : 13 : 19 : 29 :

```

```

Match level :
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom
11:Atom 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom
20:Atom 21:Atom 22:Atom 23:Atom 24:Atom 25:CLASS 26:CLASS 27:CLASS 28:CLASS
29:Atom 30:Atom 31:Atom 32:Atom 33:Atom 34:Atom 38:CLASS 39:CLASS 40:CLASS
41:CLASS 42:CLASS 43:CLASS 44:CLASS 45:CLASS 46:CLASS 47:CLASS 48:CLASS
49:CLASS 50:CLASS 51:CLASS 52:CLASS 53:CLASS 54:CLASS
fragments assigned product role:
containing 7
fragments assigned reactant/reagent role:
containing 1

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L3 STRUCTURE UPLOADED

=> d l3

L3 HAS NO ANSWERS

L3 STR

\*\*\* STRUCTURE DIAGRAM IS NOT AVAILABLE \*\*\*

Structure attributes must be viewed using STN Express query preparation.

=> s l3 sss sam

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100.0% DONE 0 VERIFIED 0 HIT RXNS 0 DOCS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE \*\*COMPLETE\*\*

BATCH \*\*COMPLETE\*\*

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PROJECTED ANSWERS: 0 TO 0

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=> s l3 sss ful

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SEARCH TIME: 00.00.01

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=> d l5 1-15 bib,ab,crdref

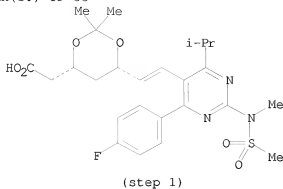
L5 ANSWER 1 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 152:238978 CASREACT  
 TI A chemical process for HMG-CoA reductase inhibitor and intermediates thereof  
 IN Dhar, Dwivedi Shriprakash; Ganpat, Holkar Anil; Jasubhai, Patel Dhimant; Rupapara, Mahesh L.; Patel, Mayur R.  
 PA Cadila Healthcare Limited, India  
 SO Indian Pat. Appl., 108pp.  
 CODEN: INXXBQ  
 DT Patent  
 LA English  
 FAN.CNT 1

| PATENT NO.        | KIND   | DATE     | APPLICATION NO. | DATE     |
|-------------------|--|----------|-----------------|----------|
| PI IN 2008MU00210 | A  | 20091002 | IN 2008-MU210   | 20080130 |
| WO 2009157014     | A2   | 20091230 | WO 2009-IN65    | 20090128 |
| W:                | AE, AG, AL, AM, AN, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW |          |                 |          |
| RW:               | AI, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM   |          |                 |          |

PRAI IN 2008-MU210 20080130

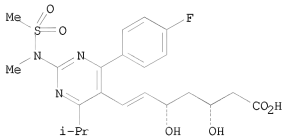
AB The invention relates to a chemical process for HMG-CoA reductase inhibitors and intermediates thereof. Particularly, the invention relates to an improved process for synthesizing calcium salt of (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2- [methyl(methylsulfonyl)amino]pyrimidin-5-yl](3R,5S)-3,5-dihydroxy-6-heptenoic acid (I; rosuvastatin Calcium) in high purity. Compound I·1/2Ca was prepared by a cyclization of Me isobutyrylacetate with 4-fluorobenzaldehyde and urea; the resulting 4-(4-fluorophenyl)-6-isopropyl-5-methoxycarbonyl-3,4-dihydro-2(1H)-pyrimidinone underwent dehydration to give the corresponding 2-hydroxypyrimidine-5-carboxylic acid Me ester, which underwent reduction bromination to give the corresponding pyrimidine-5-Me bromide, which underwent addition of triphenylphosphine to give the phosphonium bromide derivative, which underwent olefination with tert-butyl-2-[(4R,6S)-6-formyl-2,2-dimethyl-1,3-dioxan-4-yl]acetate to give the alkenylpyrimidine derivative, which underwent amination, sulfonylation and hydrolysis to give compound I·1/2Ca.

RX(10) OF 55



1.  $\text{PrNH}_2$ ,  $\text{HCl}$ , Water, MeCN
2.  $\text{KOH}$ , Water
3.  $\text{HCl}$ , Water
4.  $\text{Ca}(\text{OAc})_2$ , Water

RX(10) OF 55



REF: Indian Pat. Appl., 2008MU00210, 02 Oct 2009

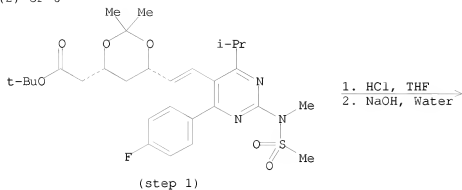
CON: STAGE(1) 25 - 35 deg C; 35 deg C -> 10 deg C; 2 hours,  
 20 - 25 deg C  
 STAGE(2) 10 - 15 deg C; 2 hours, 20 - 25 deg C  
 STAGE(3) pH 8 - 8.5  
 STAGE(4) 1 hour, 20 - 30 deg C

L5 ANSWER 2 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 150:423218 CASREACT  
 TI Process for preparation of rosuvastatin  
 IN Volk, Balazs; Vago, Pal; Simig, Gyula; Toempe, Peter; Barkoczy, Jozsef;  
 Mezei, Tibor; Bartha, Ferenc; Ruzsics, Gyoergy; Karasz, Adrienn; Kiraly,  
 Imre; Nagy, Kalman  
 PA Egis Gyogyszergyar Nyilvanosan Muekoedoe Reszvenytarsasag, Hung.  
 SO PCT Int. Appl., 42pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

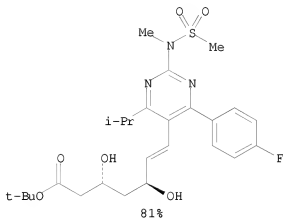
| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|--|------|----------|-----------------|----------|
| PI WO 2009047576   | A1   | 20090416 | WO 2008-HU121   | 20081013 |
| W: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,<br>CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES,<br>FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE,<br>KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,<br>ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH,<br>PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ,<br>TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW<br>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU,<br>IE, IS, IT, LI, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK,<br>TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,<br>TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW,<br>AM, AZ, BY, KG, KZ, MD, RU, TJ, TM<br>HU 2007000668 A2 20090528 HU 2007-668 20071012<br>PRAI HU 2007-668 20071012<br>OS MARPAT 150:423218<br>AB The present invention pertains to improved processes for the preparation of<br>rosuvastatin, i.e., (3R,5S,6E)-7-[4-(4-fluorophenyl)-6-(1-methylethyl)-2-<br>[methyl(methylsulfonyl)amino]-5-pyrimidinyl]-3,5-dihydroxy-6-heptenoic<br>acid, and pharmaceutically acceptable salts thereof. For example,<br>(4R,6S)-6-[(1E)-2-[4-(4-fluorophenyl)-6-(1-methylethyl)-2-<br>[methyl(methylsulfonyl)amino]-5-pyrimidinyl]ethenyl]-2,2-dimethyl-1,3-<br>dioxane-4-acetic acid 1,1-dimethylethyl ester was treated with sodium<br>hydroxide in THF at room temperature with intense stirring, and the reaction<br>mixture was refluxed for 8 h to obtain<br>(4R,6S)-6-[(1E)-2-[4-(4-fluorophenyl)-6-(1-methylethyl)-2-<br>[methyl(methylsulfonyl)amino]-5-pyrimidinyl]ethenyl]-2,2-dimethyl-1,3-<br>dioxane-4-acetic acid after work-up. The intermediate obtained above was<br>treated with 1 M hydrochloric acid solution in THF at 80 °C for 30 min<br>to afford rosuvastatin, which may be transformed to sodium and/or zinc<br>salt thereof. |      |          |                 |          |



RX(2) OF 6



RX(2) OF 6

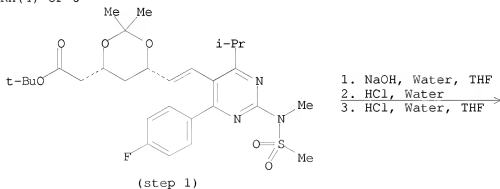


REF: PCT Int. Appl., 2009047576, 16 Apr 2009

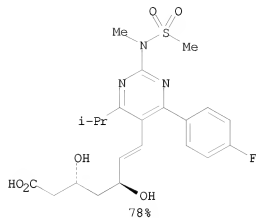
CON: STAGE(1) 30 minutes, room temperature

STAGE(2) &gt;15 deg C, pH 6

RX(4) OF 6



RX(4) OF 6



REF: PCT Int. Appl., 42pp.; 2009

CON: STAGE(1) room temperature; 8 hours, reflux

STAGE(2) room temperature, acidify

STAGE(3) 30 minutes, 80 deg C

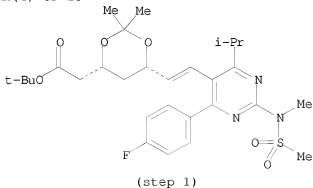
RE.CNT 3      THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L5 ANSWER 3 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 150:423216 CASREACT  
 TI Process for preparation of rosuvastatin zinc salt  
 IN Volk, Balazs; Vago, Pal; Simig, Gyula; Toempe, Peter; Barkoczy, Jozsef;  
 Mezei, Tibor; Bartha, Ferenc; Ruzsics, Gyoergy; Karasz, Adrienn; Kiraly,  
 Imre; Nagy, Kalman  
 PA Egis Gyogyszergyar Nyilvanosan Muekoedoe Reszvenytarsasag, Hung.  
 SO PCT Int. Appl., 67pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

|      | PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE     |
|------|---|------|----------|-----------------|----------|
| PI   | WO 2009047577   | A1   | 20090416 | WO 2008-HU122   | 20081013 |
|      | W: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,<br>CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES,<br>FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE,<br>KG, KM, KN, KP, KR, KZ, LA, LC, LR, LS, LT, LU, LY, MA, MD,<br>ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH,<br>PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ,<br>TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW<br>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU,<br>IE, IS, IT, LI, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK,<br>TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,<br>TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW,<br>AM, AZ, BY, KG, KZ, MD, RU, TJ, TM |      |          |                 |          |
|      | HU 2007000667   | A2   | 20090528 | HU 2007-667     | 20071012 |
| PRAI | HU 2007-667   |      | 20071012 |                 |          |

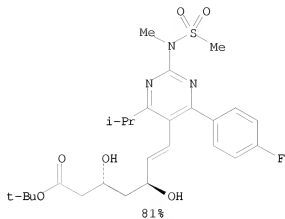
OS MARPAT 150:423216  
 AB A process for the preparation of (+)-7-[4-(4-fluorophenyl)-6-isopropyl-2-(methanesulfonylmethylamino)pyrimidin-5-yl]-(3R,5S)-dihydroxyhept-6-enoic acid zinc salt (2:1) (rosuvastatin zinc salt) (I) is disclosed. The process is demonstrated by preparing I by saponification of Et 7-[4-(4-fluorophenyl)-6-isopropyl-2-(methanesulfonylmethylamino)pyrimidin-5-yl]-(3R,5S)-dihydroxyhept-6-enoate to provide the carboxylic acid intermediate which reacts with zinc acetylacetonate monohydrate to form the zinc salt. A key advantage to the process is the ability to produce I, on an industrial scale in high purity.

RX(4) OF 13



1. HCl, Water, THF  
 2. NaOH, Water

RX(4) OF 13

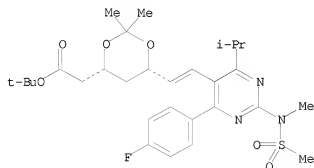


REF: PCT Int. Appl., 2009047577, 16 Apr 2009

CON: STAGE(1) room temperature; 30 minutes, room temperature; 2 hours,  
room temperature

STAGE(2) &lt;15 deg C, pH 6

RX(10) OF 13 - 2 STEPS



1.1. HCl, Water, THF

1.2. NaOH, Water

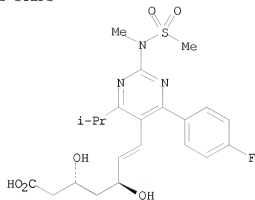
2.1. NaOH, Water,

EtOH

2.2. HCl, Water

2.3. Zn acetoacetate

RX(10) OF 13 - 2 STEPS



1/2 Zn

89%

REF: PCT Int. Appl., 67pp.; 2009

NOTE: 2) optimization study

CON: STEP(1.1) room temperature; 30 minutes, room temperature;  
2 hours, room temperature

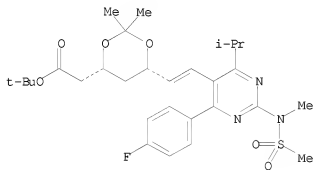
STEP(1.2) &lt;15 deg C, pH 6

STEP(2.1) 20 minutes, &lt;room temperature; 60 minutes, 60 deg C

STEP(2.2) 10 minutes, room temperature

STEP(2.3) 4 hours, room temperature

RX(11) OF 13 - 2 STEPS



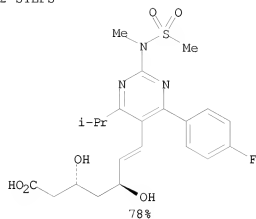
1.1. HCl, Water, THF

1.2. NaOH, Water

2.1. NaOH, Water, THF

2.2. HCl, Water

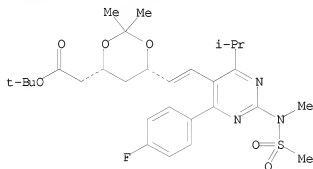
RX(11) OF 13 - 2 STEPS



REF: PCT Int. Appl., 67pp.; 2009

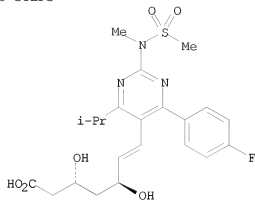
CON: STEP(1.1) room temperature; 30 minutes, room temperature;  
 2 hours, room temperature  
 STEP(1.2) <15 deg C, pH 6  
 STEP(2.1) 8 hours, reflux  
 STEP(2.2) 30 minutes, 80 deg C

RX(13) OF 13 - 3 STEPS



1.1. HCl, Water, THF  
 1.2. NaOH, Water  
 2.1. NaOH, Water, THF  
 2.2. HCl, Water  
 3. Zn acetoacetate

RX(13) OF 13 - 3 STEPS



1/2 Zn

91%

REF: PCT Int. Appl., 67pp.; 2009

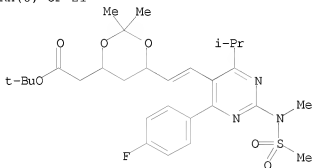
CON: STEP(1.1) room temperature; 30 minutes, room temperature;  
 2 hours, room temperature  
 STEP(1.2) <15 deg C, pH 6  
 STEP(2.1) 8 hours, reflux  
 STEP(2.2) 30 minutes, 80 deg C  
 STEP(3) 8 hours, room temperature

RE.CNT 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L5 ANSWER 4 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 148:284938 CASREACT  
 TI Process for preparation of statins and novel intermediates thereof  
 AU Rafeeq, Mohammad; De, Shantanu; Sathyanarayana, Swargam  
 CS Ranbaxy Laboratories Limited, Haryana, 122001, India  
 SO IP.com Journal (2007), 7(2B), 8 (No. IPCOM000146174D), 6 Feb 2007  
 CODEN: IJPOBX; ISSN: 1533-0001  
 PB IP.com, Inc.  
 DT Journal; Patent  
 LA English  
 FAN.CNT 1

|      | PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|------|--|------|----------|-----------------|----------|
| PI   | IP 146174D   |      | 20070206 | IP 2007-146174D | 20070206 |
| PRAI | IP 2007-146174D  |      | 20070206 |                 |          |
| AB   | <p>A novel process was disclosed for the preparation of statins and novel intermediates thereof. The present disclosure in particular provides a process for the preparation of rosuvastatin and fluvastatin using novel intermediates, such as I [R = CO<sub>2</sub>Et, CH<sub>2</sub>OH, CHO, CH(OH)CH<sub>2</sub>COCH<sub>2</sub>CO<sub>2</sub>CM<sub>3</sub>, CH(OH)CH<sub>2</sub>CH(OH)CH<sub>2</sub>CO<sub>2</sub>CM<sub>3</sub>].</p> |      |          |                 |          |

RX(6) OF 21

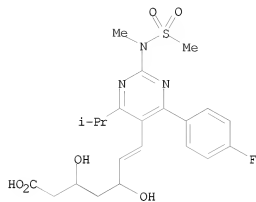


(step 1)

1. HCl, Water, MeOH  
 2. NaOH, Water



RX(6) OF 21



Na

REF: IP.com Journal, 7(2B), 8; 2007

CON: STAGE(1) 4 hours, 20 - 25 deg C, pH 1

STAGE(2) 3 hours, 20 - 25 deg C, pH 13 - 13.5

L5 ANSWER 5 OF 15 CASREACT COPYRIGHT 2010 ACS on STN

AN 147:522015 CASREACT

TI Novel process for statins and its pharmaceutically acceptable salts thereof

IN Reddy, Manne Satyanarayana; Rajan, Srinivasan Thirumalai; Reddy, Maramreddy Sahadeva

PA Satyanarayana Reddy, Manne, India; Thirumalai Rajan, Srinivasan; Sahadeva Reddy, Maramreddy

SO PCT Int. Appl., 114 pp.

CODEN: PIXXD2

DT Patent

LA English

FAN.CNT 1

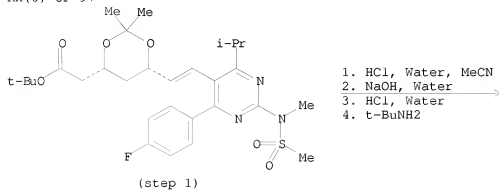
| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE     |
|---|------|----------|-----------------|----------|
| PI WO 2007125547  | A2   | 20071108 | WO 2007-IN172   | 20070430 |
| WO 2007125547   | A9   | 20071221 |                 |          |
| WO 2007125547   | A3   | 20080403 |                 |          |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW<br>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AP, EA, EP, OA<br>IN 2006CH00805 A 20071221 IN 2006-CH805 20060503<br>IN 2007CH00606 A 20081128 IN 2007-CH606 20070326<br>EP 2024341 A2 20090218 EP 2007-736602 20070430<br>R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, RS<br>US 20090275752 A1 20091105 US 2009-226932 20090220<br>PRAI IN 2006-CH805 20060503<br>IN 2007-CH606 20070326<br>WO 2007-IN172 20070430 |      |          |                 |          |

OS MARPAT 147:522015

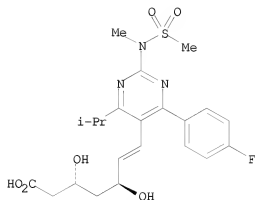
AB A process was disclosed for the preparation of statins and their pharmaceutically acceptable salts, such as I [R = cyclic statin moiety, such as from rosuvastatin, fluvastatin, pitavastatin, etc.; R1 = OH, O-M; M = Na+, K+, 1/2Mg2+, 1/2Ca2+]. Thus, rosuvastatin calcium II (R1 = O-1/2Ca2+, R2 = R3 = H) was prepared starting from 5-(bromomethyl)-4-(4-fluorophenyl)-6-isopropyl-2-[methyl(methylsulfonfyl)amino]pyrimidine, 5-difluoromethoxy-2-mercaptobenzimidazole, and 3,5-dioxy-2,4-O-(1-methylethylidene)-erythro-hexuronic acid 1,1-dimethylethyl ester (III) via an olefinic coupling reaction of intermediate sulfone IV with ester III using cesium carbonate in DMSO to form diol-protected ester II (R1 = CMe3, R2R3 = CMe2), conversion of the protected ester rosuvastatin tert-butylamine salt II (R1 = O-.H3N+CMe3, R2 = R3 = H), and finally, preparation of the desired calcium salt by treatment of the tert-Bu amine salt with NaOH followed by treatment of the reaction mixture with CaCl2 and (MeO2C-)2Ca2+. The prepared statins and their salts

are therapeutically useful as HMG-CoA reductase inhibitors.

RX(8) OF 97



RX(8) OF 97



REF: PCT Int. Appl., 2007125547, 08 Nov 2007

CON: STAGE(1) 23 - 28 deg C; 23 - 28 deg C; 4 hours, 23 - 28 deg C

STAGE(2) 2 hours, 30 - 35 deg C

STAGE(3) pH 3.5 - 4.5

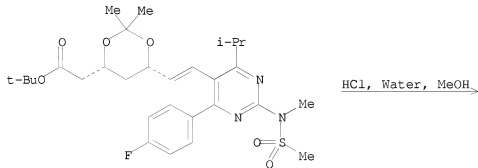
STAGE(4) 1 hour, 0 - 5 deg C

L5 ANSWER 6 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 147:365317 CASREACT  
 TI Process for preparing rosuvastatin calcium in amorphous form  
 IN Vakil, Manish H.; Patel, Dhimant J.; Rupapara, Mahesh L.; Bhimani, Girish  
 H.; Sutariya, Prakash M.; Kumar, Agarwal Virendra  
 PA Cadila Healthcare Limited, India  
 SO Indian Pat. Appl., 13pp.  
 CODEN: INXXBQ  
 DT Patent  
 LA English  
 FAN.CNT 1

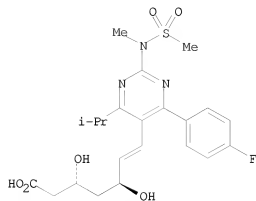
|      | PATENT NO.     | KIND | DATE     | APPLICATION NO. | DATE     |
|------|----------------|------|----------|-----------------|----------|
| PI   | IN 2004MU00459 | A    | 20070427 | IN 2004-MU459   | 20040415 |
| PRAI | IN 2004-MU459  |      | 20040415 |                 |          |

AB A one-pot process was disclosed for the preparation of the pharmaceutically useful rosuvastatin calcium I ( $R = CO_2-.1/2Ca^{2+}$ ,  $R_1 = R_2 = H$ ) in amorphous form. The process comprised hydrolysis of acetonide ester I ( $R = CO_2CMe_3$ ,  $R_1R_2 = CMe_2$ ) with 1.0 N hydrochloric acid in aqueous methanol, conversion of the resulting diol acid I ( $R = CO_2H$ ,  $R_1 = R_2 = H$ ) to corresponding sodium salt I ( $R = CO_2-.Na^+$ ,  $R_1 = R_2 = H$ ) using a suitable base and solvent combination, and finally, treatment of the solution of resulting sodium salt with calcium chloride solution to obtain the desired amorphous form of rosuvastatin calcium.

RX(1) OF 1



RX(1) OF 1



REF: Indian Pat. Appl., 2004MU00459, 27 Apr 2007

CON: STAGE(1) 25 - 35 deg C; 35 deg C -> 10 deg C; 30 minutes,  
5 - 10 deg C; 10 deg C -> 35 deg C; 30 minutes,  
30 - 35 deg C

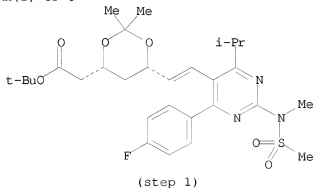
L5 ANSWER 7 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 147:322770 CASREACT  
 TI Process for preparing rosuvastatin calcium  
 IN Patel, Dhimant Jasubhai; Kumar, Rajiv; Dwivedi, Shri Prakash Dhar  
 PA Cadila Healthcare Limited, India  
 SO PCT Int. Appl., 19pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

| PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|--|------|----------|-----------------|----------|
| WO 2007099561  | A1   | 20070907 | WO 2007-IN83    | 20070226 |
| <p>W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW</p> <p>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM</p> |      |          |                 |          |
| IN 2006MU00271   | A    | 20071026 | IN 2006-MU271   | 20060227 |
| IN 234922  | A1   | 20090710 |                 |          |

FRA1 IN 2006-MU271 20060227

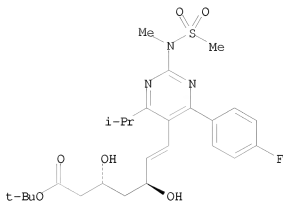
AB A process was disclosed for the preparation of highly pure amorphous rosuvastatin calcium I (R = R1 = H, R2 = CO2-..1/2Ca2+) substantially free of impurities as determined by HPLC. The process comprised deprotection of acetonide ester I (RR1 = CMe2, R2 = CO2CMe3) in MeOH using oxalic acid in H2O followed by treatment of the resulting diol ester I (R = R1 = H, R2 = CO2CMe3) with NaOH and H2O and HPLC to give the desired rosuvastatin calcium with  $\geq 99.65\%$  purity.

RX(1) OF 3



1. (CO2H)2, Water,  
MeOH  
2. NH3

RX(1) OF 3



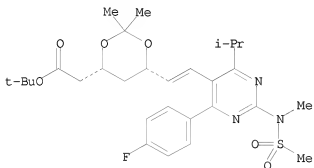
REF: PCT Int. Appl., 2007099561, 07 Sep 2007

CON: STAGE(1) 1 hour, 55 - 65 deg C; 65 deg C -&gt; 35 deg C;

35 deg C -&gt; 20 deg C

STAGE(2) 1 hour, pH 8 - 9

RX(3) OF 3 - 2 STEPS

1.1. (CO2H)2, Water,  
MeOH

1.2. NH3

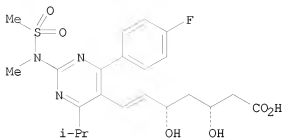
2.1. MeOH

2.2. NaOH, Water

2.3. HCl, Water

2.4. CaCl2, Water

RX(3) OF 3 - 2 STEPS



1/2 Ca

REF: PCT Int. Appl., 19pp.; 2007

CON: STEP(1.1) 1 hour, 55 - 65 deg C; 65 deg C -&gt; 35 deg C;

35 deg C -&gt; 20 deg C

STEP(1.2) 1 hour, pH 8 - 9

STEP(2.1) 35 deg C -&gt; 25 deg C

STEP(2.2) 30 minutes, 20 - 25 deg C; 25 deg C -&gt; 20 deg C

STEP(2.3) pH 7.5 - 8.5

STEP(2.4) 1 hour, 20 deg C -&gt; 35 deg C

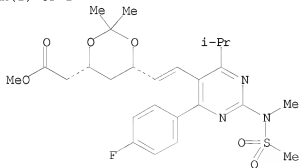
RE.CNT 3      THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT



L5 ANSWER 8 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 147:219926 CASREACT  
 TI Manufacturing rosuvastatin potassium  
 IN Patel, Dhimant Jasubhai; Kumar, Rajiv; Agarwal, Virendra Kumar  
 PA Cadila Healthcare Limited, India  
 SO PCT Int. Appl., 15 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

|    | PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|----|--|------|----------|-----------------|----------|
| PI | WO 2007086082  | A2   | 20070802 | WO 2007-IN37    | 20070125 |
|    | WO 2007086082  | A3   | 20070926 |                 |          |
|    | W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW<br>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AP, EA, EP, OA<br>AU 2007208965 A1 20070802 AU 2007-208965 20070125<br>EP 1979330 A2 20081015 EP 2007-736510 20070125<br>R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, RS<br>JP 2009530232 T 20090827 JP 2008-551959 20070125<br>PRAI IN 2006-MU1217 20060130<br>WO 2007-IN37 20070125 |      |          |                 |          |
| OS | MARPAT 147:219926  |      |          |                 |          |
| AB | A process of manufacturing of Rosuvastatin potassium is disclosed. The process comprises the steps of treating Rosuvastatin protected compound (I) with an HCl and then KOH in methanol to form Rosuvastatin potassium and then isolation.   |      |          |                 |          |

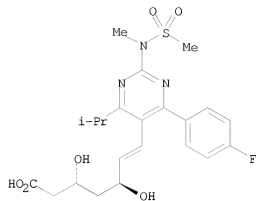
RX(1) OF 1



(step 1)

1. HCl, MeOH, Water  
 2. KOH, Water

RX(1) OF 1



K

REF: PCT Int. Appl., 2007086082, 02 Aug 2007

CON: STAGE(1) room temperature -> 10 deg C; 20 minutes, 5 - 10 deg C;  
15 minutes, 5 - 10 deg C; 10 deg C -> 35 deg C; 45 minutes  
STAGE(2) 5 - 10 deg C; 5 - 10 deg C; 15 minutes, 5 - 10 deg C;  
10 deg C -> 30 deg C; 30 minutes, 20 - 30 deg C

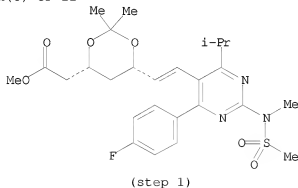
L5 ANSWER 9 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 146:121983 CASREACT  
 TI A method for the production of the hemi-calcium salt of rosuvastatin  
 IN Radl, Stanislav; Stach, Jan; Klvana, Robert; Jirman, Josef  
 PA Zentiva, A.S., Czech Rep.  
 SO PCT Int. Appl., 26pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE     |
|---|------|----------|-----------------|----------|
| WO 2007000121   | A1   | 20070104 | WO 2006-CZ39    | 20060608 |
| W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW<br>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM |      |          |                 |          |
| CZ 299215   | B6   | 20080521 | CZ 2005-427     | 20050629 |
| PRAI CZ 2005-427  |      | 20050629 |                 |          |

OS MARPAT 146:121983

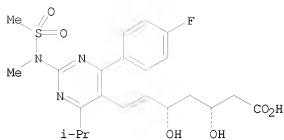
AB This document discloses a method for the preparation of the hemi-calcium salt of rosuvastatin in the crystalline or amorphous solid state from a lactone or an ester or amide, e.g. I [X = O, amino; R = alkyl]. Thus, I [X = O; R = ethyl] 6 g in THF 35 mL was treated with 40% solution of NaOH (10 mL); the mixture was then poured into water 150 mL and hexane 50 mL in a separatory funnel; after complete separation, Et acetate 40 mL was added to the aqueous phase, and calcium acetate 2 g was added; the mixture was stirred for 10 min and worked up to give the hemi-calcium salt of rosuvastatin (3.8 g).

RX(6) OF 22



1. THF
2. HCl, Water
3. NaOH, Water
4. Ca(OAc)<sub>2</sub>, AcOEt

RX(6) OF 22



1/2 Ca

75%

REF: PCT Int. Appl., 2007000121, 04 Jan 2007

NOTE: alternative preparation shown

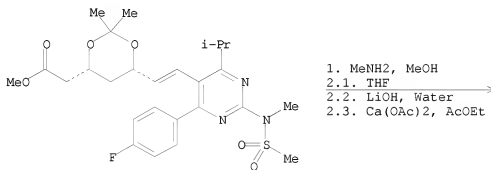
CON: STAGE(1) room temperature

STAGE(2) 24 hours, room temperature

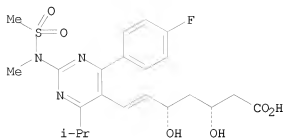
STAGE(3) 5 minutes, room temperature; 17 hours, room temperature

STAGE(4) 10 minutes, room temperature

RX(14) OF 22 - 2 STEPS



RX(14) OF 22 - 2 STEPS



1/2 Ca

REF: PCT Int. Appl., 26pp.; 2007

NOTE: 1) alternative preparation shown, 2) alternative preparation shown

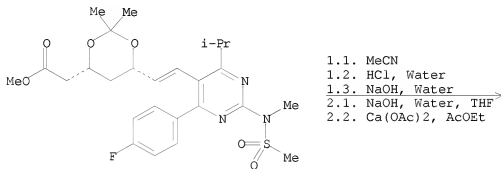
CON: STEP(1) 5 hours, 20 deg C

STEP(2.1) room temperature

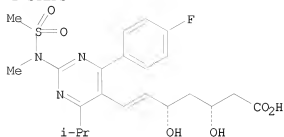
STEP(2.2) 5 minutes, room temperature; 17 hours, 60 deg C

STEP(2.3) 10 minutes, room temperature

RX(16) OF 22 - 2 STEPS



RX(16) OF 22 - 2 STEPS



1/2 Ca  
83%

REF: PCT Int. Appl., 26pp.; 2007

NOTE: 2) alternative preparation shown

CON: STEP(1.1) room temperature

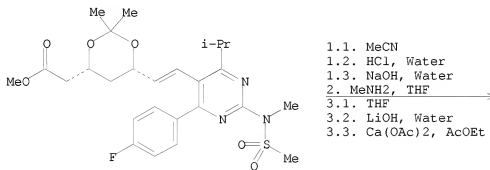
STEP(1.2) 20 hours, room temperature

STEP(1.3) 5 minutes, room temperature; 17 hours,  
room temperature

STEP(2.1) 5 minutes, room temperature; 3 hours, room temperature

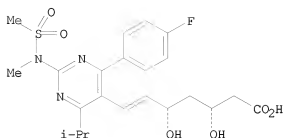
STEP(2.2) 10 minutes, room temperature

RX(21) OF 22 - 3 STEPS



1.1. MeCN  
1.2. HCl, Water  
1.3. NaOH, Water  
2. MeNH<sub>2</sub>, THF  
3.1. THF  
3.2. LiOH, Water  
3.3. Ca(OAc)<sub>2</sub>, AcOEt

RX(21) OF 22 - 3 STEPS



1/2 Ca

REF: PCT Int. Appl., 26pp.; 2007

NOTE: 2) alternative preparation shown, 3) alternative preparation shown

CON: STEP(1.1) room temperature

STEP(1.2) 20 hours, room temperature

STEP(1.3) 5 minutes, room temperature; 17 hours, room temperature

STEP(2) 4 hours, 20 deg C

STEP(3.1) room temperature

STEP(3.2) 5 minutes, room temperature; 17 hours, 60 deg C

STEP(3.3) 10 minutes, room temperature

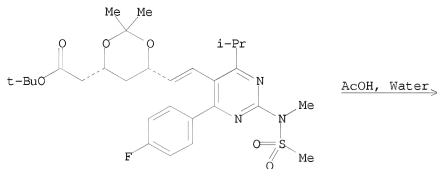
RE.CNT 6      THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L5 ANSWER 10 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 145:293078 CASREACT  
 TI Process for preparation of rosuvastatin calcium as HMG-CoA reductase inhibitor  
 IN Wang, Siqing; Wu, Bin; Xu, Shuxing  
 PA Yabang Chemical Group Co., Ltd., Peop. Rep. China; Changzhou Yabang Pharmaceutical Research Institute Co., Ltd.  
 SO Faming Zhuanli Shenqing Gongkai Shuomingshu, 12pp.  
 CODEN: CNXXEV  
 DT Patent  
 LA Chinese  
 FAN.CNT 1

|      | PATENT NO.        | KIND | DATE     | APPLICATION NO.  | DATE     |
|------|-------------------|------|----------|------------------|----------|
| PI   | CN 1821242        | A    | 20060823 | CN 2006-10007556 | 20060216 |
| PRAI | CN 2006-10007556  |      | 20060216 |                  |          |
| OS   | MARPAT 145:293078 |      |          |                  |          |

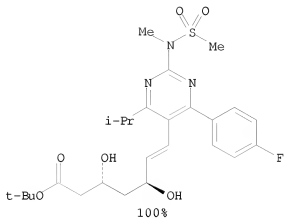
AB This invention relates to a method for preparation of rosuvastatin calcium as HMG-CoA reductase inhibitor, which comprises oxidation, coupling, deprotection, and hydrolysis processes.

RX(5) OF 17





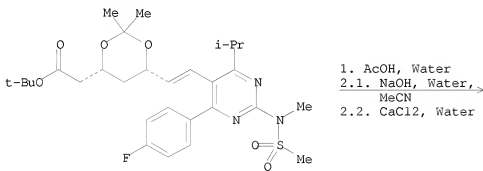
RX(5) OF 17



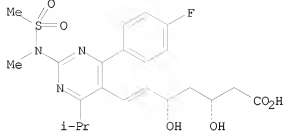
REF: Faming Zhuanli Shenqing Gongkai Shuomingshu, 1821242, 23 Aug 2006

CON: 20 hours, room temperature

RX(9) OF 17 - 2 STEPS



RX(9) OF 17 - 2 STEPS



1/2 Ca  
81%

REF: Faming Zhuanli Shenqing Gongkai Shuomingshu, 12pp.; 2006

CON: STEP(1) 20 hours, room temperature

STEP(2.1) 1 hour, room temperature

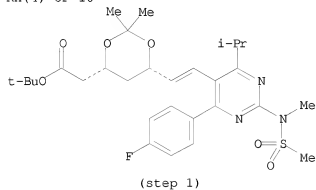
STEP(2.2) room temperature; 2 hours, room temperature

L5 ANSWER 11 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 145:188893 CASREACT  
 TI Preparation for rosuvastatin and its intermediates  
 IN Mei, Guangyao; Cai, Qingfeng  
 PA Zhejiang Hisun Pharmaceutical Co., Ltd., Peop. Rep. China  
 SO Faming Zhuanli Shenqing Gongkai Shuomingshu, 7 pp.  
 CODEN: CNXXEV  
 DT Patent  
 LA Chinese  
 FAN.CNT 1

|      | PATENT NO.       | KIND | DATE     | APPLICATION NO.  | DATE     |
|------|------------------|------|----------|------------------|----------|
| PI   | CN 1687087       | A    | 20051026 | CN 2005-10069557 | 20050516 |
|      | CN 1307187       | C    | 20070328 |                  |          |
| PRAI | CN 2005-10069557 |      | 20050516 |                  |          |

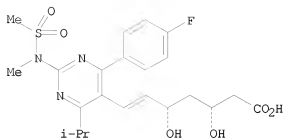
AB The title preparation includes reacting 2-(N-methylmethanesulfonylamino)-4-isopropyl-5-hydroxymethyl-6-(4-fluorophenyl)pyrimidine with tribromophosphine and further reacting with triphenylphosphine to generate the key ylide intermediate (compound 3); carrying out Wittig condensation between compound 3 and tert-Bu 2-((4R,6S)-6-formyl-2,2-dimethyl-1,3-dioxan-4-yl)acetate to generate a hydroxyl-protected tert-Bu ester of Rosuvastatin; deprotecting; hydrolyzing; and reacting with calcium acetate to obtain a Rosuvastatin half calcium salt at high yield. Rosuvastatin can be used to lower blood lipid levels.

RX(4) OF 10



1. HCl, Water, MeOH, THF
2. NaOH, Water
3. Ca(OAc)<sub>2</sub>, Water

RX(4) OF 10



1/2 Ca

REF: Faming Zhuanli Shenqing Gongkai Shuomingshu, 1687087, 26 Oct 2005

CON: STAGE(1) room temperature -> 35 deg C; 5 hours, 35 deg C  
STAGE(2) 35 deg C; 60 minutes, 35 deg C; 35 deg C -> 20 deg C  
STAGE(3) 30 minutes, 20 deg C

L5 ANSWER 12 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 145:103710 CASREACT  
 TI Process for the manufacture of (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-methyl(methylsulfonyl)amino]pyrimidin-5-yl] (3R,5S)-3,5-dihydroxyhept-6-enoic acid (rosuvastatin)  
 IN Butters, Michael; Lenger, Steven Robert; Murray, Paul Michael; Snape, Evan William  
 PA Astrazeneca UK Limited, UK  
 SO PCT Int. Appl., 51 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

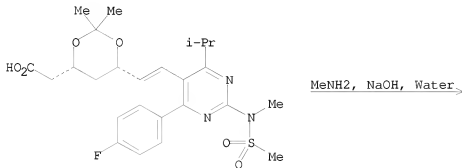
| PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE     |
|---|------|----------|-----------------|----------|
| PI WO 2006067456  | A2   | 20060629 | WO 2005-GB4999  | 20051222 |
| WO 2006067456   | A3   | 20060921 |                 |          |
| W: AE, AG, AL, AM, AN, AO, AP, AR, AS, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, GU, HA, HB, HC, HD, HE, HF, HG, HH, HI, IL, IN, IS, JP, KE, KG, KH, KI, KM, KN, KR, KZ, LC, LD, LE, LG, LH, LI, LJ, LR, LS, LT, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SN, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW<br>RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CA, CF, CG, CI, CM, CR, CU, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, GU, HA, HB, HC, HD, HE, HF, HG, HH, HI, IL, IN, IS, JP, KE, KG, KH, KI, KM, KN, KR, KZ, LC, LD, LE, LG, LH, LI, LJ, LR, LS, LT, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SN, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW<br>AU 2005317880 A1 20060629 AU 2005-317880 20051222<br>AU 2005317880 B2 20090528<br>CA 2589775 A1 20060629 CA 2005-2589775 20051222<br>CN 101084197 A 20071205 CN 2005-80044053 20051222<br>EP 1871747 A2 20080102 EP 2005-820940 20051222<br>R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, HR<br>JP 2008525407 T 20080717 JP 2007-547647 20051222<br>BR 2005018647 A2 20081202 BR 2005-18647 20051222<br>NZ 555769 A 20100129 NZ 2005-555769 20051222<br>ZA 2007004535 A 20081126 ZA 2007-4535 20070531<br>NO 2007002872 A 20070917 NO 2007-2872 20070606<br>IN 2007DN04373 A 20070824 IN 2007-DN4373 20070608<br>US 20080207903 A1 20080828 US 2007-793418 20070620<br>MX 2007007777 A 20070814 MX 2007-7777 20070622<br>KR 2007092307 A 20070912 KR 2007-717101 20070724<br>FRAI GB 2004-28328 20041224<br>WO 2005-GB4999 20051222 |      |          |                 |          |

OS MARPAT 145:103710

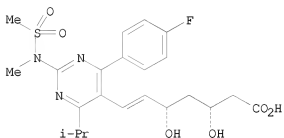
AB The invention relates to a process for preparation of rosuvastatin [I; R = (E)-7-[4-(4-fluorophenyl)-6-isopropyl-2-methyl(methylsulfonyl)amino]pyrimidin-5-yl] (3R,5S)-3,5-dihydroxyhept-6-enoic acid residue, R1 = MeSO2NMe] involving reaction of I (R is a leaving group, R1 is MeSO2NMe or a precursor) with a protected 3,5-dihydroxyhept-6-enoic acid derivative or related compound. Thus, treatment of N-[5-bromo-4-(4-fluorophenyl)-6-isopropylpyrimidin-2-yl]-N-methylmethanesulfonamide with tert-Bu 2-[(4R,6S)-2,2-dimethyl-6-vinyl-1,3-dioxan-4-yl]acetate in aqueous DMF containing

bis(tri-tert-butylphosphine)palladium and N,N-dicyclohexylmethylamine afforded tert-Bu 2-[(4R,6S)-6-[(E)-2-[4-(4-fluorophenyl)-6-isopropyl-2-(N-methylmethanesulfonamido)pyrimidin-5-yl]vinyl]-2,2-dimethyl-1,3-dioxan-4-yl]acetate. The latter was converted into rosuvastatin calcium salt.

RX(5) OF 51



RX(5) OF 51

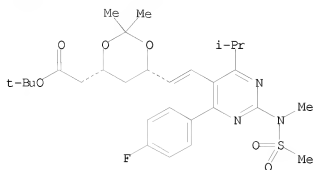


1/2 Ca

REF: PCT Int. Appl., 2006067456, 29 Jun 2006

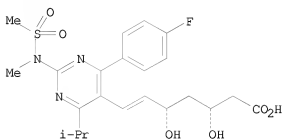
CON: 1 hour, 20 deg C

RX(13) OF 51 - 2 STEPS



- 1.1. HCl, Water, MeCN
- 1.2. NaOH, Water
- 1.3. HCl, NaCl, Water
- 1.4. MeNH<sub>2</sub>, Water
2. NaOH, Water

RX(13) OF 51 - 2 STEPS



1/2 Ca

REF: PCT Int. Appl., 51 pp.; 2006

CON: STEP(1.1) 40 deg C; 30 minutes, 35 - 42 deg C; 3 hours, 40 deg C;  
 40 deg C -> 25 deg C  
 STEP(1.2) 1 hour, 25 deg C  
 STEP(1.3) 1 hour, 25 deg C -> -5 deg C; 5 minutes, -5 deg C,  
 pH 3.4 - 4; 10 minutes, -5 deg C  
 STEP(1.4) -5 deg C; 40 minutes, -5 deg C -> 30 deg C; 90 minutes,  
 30 deg C; 40 minutes, 30 deg C -> 0 deg C; 90 minutes,  
 0 deg C  
 STEP(2) 1 hour, 20 deg C

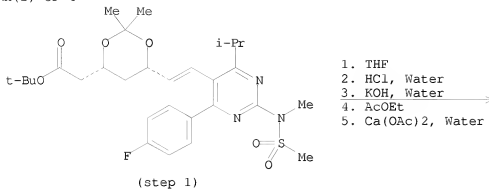
RE.CNT 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L5 ANSWER 13 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 143:172682 CASREACT  
 TI A trans-salification method for the preparation of the rosuvastatin  
 calcium from its potassium or sodium salt  
 IN Sebek, Pavel; Radl, Stanislav; Stach, Jan  
 PA Zentiva, A. S., Czech Rep.  
 SO PCT Int. Appl., 16 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

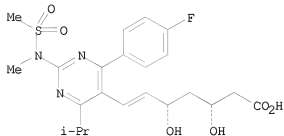
| PATENT NO.           | KIND  | DATE     | APPLICATION NO. | DATE     |
|----------------------|---|----------|-----------------|----------|
| PI WO 2005068435     | B1  | 20050728 | WO 2004-CZ88    | 20041217 |
| W:                   | AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW  |          |                 |          |
| RW:                  | BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG  |          |                 |          |
| EP 1704144           | A1  | 20060927 | EP 2004-821059  | 20041217 |
| EP 1704144           | B1  | 20070207 |                 |          |
| R:                   | AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, CY, TR, BG, CZ, EE, HU, PL, SK, HR, IS, YU  |          |                 |          |
| US 20070155765       | A1  | 20070705 | US 2007-585933  | 20070104 |
| PRAI CZ 2004-86      |   | 20040116 |                 |          |
| WO 2004-CZ88         |   | 20041217 |                 |          |
| OS MARPAT 143:172682 |   |          |                 |          |
| AB                   | Rosuvastatin calcium is prepared by extracting an aqueous solution of the sodium or potassium salt of rosuvastatin with an optional admixt. of sodium or potassium hydroxide or other sodium or potassium salts having inorg. anions with an organic solvent, incompletely miscible with water, selected from esters R1CO2R2, ketones R1COR2, and alcs. R1OH (R1, R2 = H, C1-10 aliphatic hydrocarbyl, C6 aryl, C5-6 cyclic hydrocarbyl) the extract being subsequently shaken with an aqueous solution of an inorg. or C1-5 organic calcium salt, and the product is further isolated by cooling and/or adding an anti-solvent and filtration, and optionally, is converted into its amorphous form. |          |                 |          |



RX(2) OF 4



RX(2) OF 4



1/2 Ca

REF: PCT Int. Appl., 2005068435, 28 Jul 2005

CON: STAGE(1) room temperature

STAGE(2) 24 hours, room temperature

STAGE(3) 5 minutes, room temperature; 17 hours, room temperature

STAGE(4) 17 hours, room temperature

STAGE(5) 17 hours, room temperature

RE.CNT 3

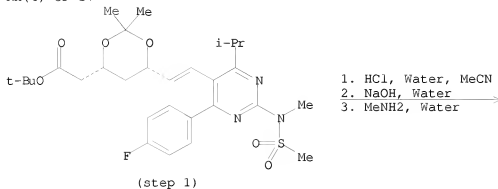
THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD  
ALL CITATIONS AVAILABLE IN THE RE FORMAT

L5 ANSWER 14 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 143:26633 CASREACT  
 TI An improved process for preparation of rosuvastatin derivatives, useful as  
 HMG-CoA inhibitor  
 IN Joshi, Narendra; Bhirud, Shekhar Bhaskar; Chandrasekhar, Batchu; Rao, K.  
 Eswara; Damle, Subhash  
 PA Glenmark Pharmaceuticals Limited, India  
 SO U.S. Pat. Appl. Publ., 15 pp.  
 CODEN: USXXCO  
 DT Patent  
 LA English  
 FAN.CNT 1

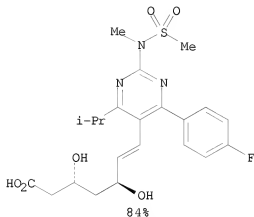
|      | PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|------|--|------|----------|-----------------|----------|
| PI   | US 20050124639   | A1   | 20050609 | US 2004-4755    | 20041203 |
|      | US 7312329   | B2   | 20071225 |                 |          |
|      | IN 2003MU01244   | A    | 20060505 | IN 2003-MU1244  | 20031204 |
|      | WO 2005054207  | A1   | 20050616 | WO 2004-IB3962  | 20041202 |
|      | W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,<br>CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,<br>GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,<br>LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,<br>NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,<br>TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW<br>RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,<br>AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK,<br>EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT,<br>RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML,<br>MR, NE, SN, TD, TG |      |          |                 |          |
|      | AR 47267   | A1   | 20060111 | AR 2004-104521  | 20041203 |
| PRAI | IN 2003-MU1244   |      | 20031204 |                 |          |
|      | US 2004-561732P  |      | 20040413 |                 |          |
|      | IN 2004-MU442  |      | 20040413 |                 |          |
| OS   | MARPAT 143:26633   |      |          |                 |          |

AB The invention relates to a preparation of rosuvastatin derivs. of formula I  
 [wherein: R1 is alkyl, aryl, or arylalkyl; R2 and R3 are independently H  
 or hydrocarbon; R4 is H, alkyl, or a cation capable of forming a non-toxic  
 pharmaceutically acceptable salt; each R5 are independently H or a  
 protecting group, etc.; Z is S, O, sulfonyl, or imino, etc.] from a Wittig  
 reagent of formula II-X- (R is alkyl, aryl, or arylalkyl; , X- is a  
 halogen) and aldehyde of formula III. No biol. data was reported. For  
 instance, rosuvastatin derivative IV was prepared via Wittig reaction from  
 aldehyde V and ylide VI with a yield of 88-90%.

RX(4) OF 17



RX(4) OF 17



REF: U.S. Pat. Appl. Publ., 20050124639, 09 Jun 2005

NOTE: workup, industrial scale

CON: STAGE(1) 40 deg C; 30 minutes, 35 - 40 deg C; 3 hours, 40 deg C;

40 deg C -&gt; 25 deg C

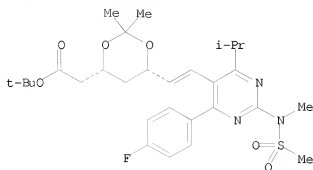
STAGE(2) 1 hour, 25 deg C

STAGE(3) -5 deg C; 40 minutes, -5 deg C -&gt; 30 deg C; 90 minutes,

30 deg C; 40 minutes, 30 deg C -&gt; 0 deg C; 90 minutes,

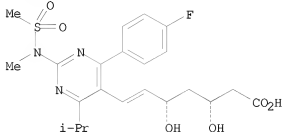
0 deg C

RX(10) OF 17 - 2 STEPS



1.1. HCl, Water, MeCN  
 1.2. NaOH, Water  
 1.3. MeNH2, Water  
 2.1. NaOH, Water  
 2.2. CaCl2, Water

RX(10) OF 17 - 2 STEPS



1/2 Ca  
 84%

REF: U.S. Pat. Appl. Publ., 15 pp.; 2005

NOTE: 1) workup, industrial scale, 2) industrial scale

CON: STEP(1.1) 40 deg C; 30 minutes, 35 - 40 deg C; 3 hours, 40 deg C;  
 40 deg C -> 25 deg C

STEP(1.2) 1 hour, 25 deg C

STEP(1.3) -5 deg C; 40 minutes, -5 deg C -> 30 deg C; 90 minutes,  
 30 deg C; 40 minutes, 30 deg C -> 0 deg C; 90 minutes,  
 0 deg C

STEP(2.1) 20 deg C; 1 hour, 20 deg C

STEP(2.2) 20 deg C; 45 minutes, 20 deg C

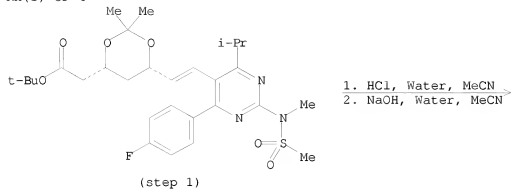
RE.CNT 4      THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L5 ANSWER 15 OF 15 CASREACT COPYRIGHT 2010 ACS on STN  
 AN 142:56338 CASREACT  
 TI An improved production of calcium salt of rosuvastatin, useful in the treatment of hypercholesterolemia, hyperlipoproteinemia, and atherosclerosis  
 IN Crabb, Jeffrey Norman; Horbury, John; Taylor, Nigel Philip  
 PA Astrazeneca UK Limited, UK  
 SO PCT Int. Appl., 25 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

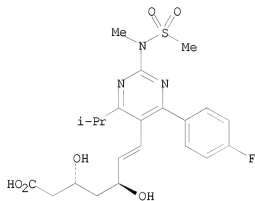
claims 1-5 are entitled  
to the priority date of  
10/24/03

|      | PATENT NO.  | KIND | DATE     | APPLICATION NO.  | DATE     |
|------|---|------|----------|------------------|----------|
| PI   | WO 2004108691   | A1   | 20041216 | WO 2004-GB2373   | 20040603 |
|      | W: AE, AG, AL, AM, AN, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BE, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW |      |          |                  |          |
|      | RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG  |      |          |                  |          |
|      | AU 2004245291   | A1   | 20041216 | AU 2004-245291   | 20040603 |
|      | AU 2004245291   | B2   | 20080214 |                  |          |
|      | CA 2527314  | A1   | 20041216 | CA 2004-2527314  | 20040603 |
|      | EP 1633727  | A1   | 20060315 | EP 2004-735910   | 20040603 |
|      | EP 1633727  | B1   | 20100414 |                  |          |
|      | R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, PL, SK, HR   |      |          |                  |          |
|      | BR 2004010922   | A    | 20060627 | BR 2004-10922    | 20040603 |
|      | CN 1798741  | A    | 20060705 | CN 2004-80015482 | 20040603 |
|      | CN 100422157  | C    | 20081001 |                  |          |
|      | JP 2006526602   | T    | 20061124 | JP 2006-508394   | 20040603 |
|      | NZ 543962   | A    | 20080926 | NZ 2004-543962   | 20040603 |
|      | RU 2361864  | C2   | 20090720 | RU 2005-138370   | 20040603 |
|      | AT 464297   | T    | 20100415 | AT 2004-735910   | 20040603 |
|      | ES 2341858  | T3   | 20100629 | ES 2004-735910   | 20040603 |
|      | ZA 2005009539   | A    | 20070926 | ZA 2005-9539     | 20051124 |
|      | IN 2005DN05419  | A    | 20071130 | IN 2005-DN5419   | 20051124 |
|      | IN 238747   | A1   | 20100226 |                  |          |
|      | NO 2005005730   | A    | 20051227 | NO 2005-5730     | 20051205 |
|      | MX 2005013128   | A    | 20060316 | MX 2005-13128    | 20051205 |
|      | US 20080221323  | A1   | 20080911 | US 2008-558390   | 20080229 |
| PRAI | GB 2003-12896   |      | 20030605 |                  |          |
|      | GB 2003-24793   |      | 20031024 |                  |          |
|      | WO 2004-GB2373  |      | 20040603 |                  |          |
| AB   | The invention relates to an improved preparation of calcium salt of rosuvastatin of formula I•Ca, useful in the treatment of hypercholesterolemia, hyperlipoproteinemia, and atherosclerosis (no biol. data). For instance, I•Ca was prepared from [1,3]dioxanylacetate derivative II with a yield of 85%.  |      |          |                  |          |

RX(1) OF 4



RX(1) OF 4



Ca  
85%

REF: PCT Int. Appl., 2004108691, 16 Dec 2004

NOTE: workup

CON: STAGE(1) 40 deg C -&gt; 35 deg C; 35 deg C; 35 deg C;

35 deg C -&gt; 25 deg C

STAGE(2) 25 deg C; 25 deg C

RE.CNT 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD  
ALL CITATIONS AVAILABLE IN THE RE FORMAT

10/576,774

=> log y

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

226.21

226.43

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

SINCE FILE

TOTAL

ENTRY

SESSION

CA SUBSCRIBER PRICE

-12.00

-12.00

STN INTERNATIONAL LOGOFF AT 09:35:31 ON 29 JUL 2010